TECHNICAL BULLETIN: CLUTCH BASKET AND FRONT PULLEY REVISION

In an effort to provide the most durable belt drive, a revision has been made to the front pulley and clutch basket tooth profile on the PM Belt Drive Primary 0179-1911. This change affects belt drives manufactured in 2010. The following steps show how to indentify the components and determine if replacement is necessary.

- Affects only 0179-1911 PM primary drives for 2008-Up FLH touring models.
- Affects 0179-1911 PM primary drives manufactured in 2010.
- Use of older revision pulley and clutch basket can result in premature belt failure.

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1. To allow easier viewing remove the front covers from the PM primary.

2. On the front face of the clutch basket around the outer flange look for a stamping as shown below. The stamping should be as shown 69B4. The “B” signifies the new correct revision. If the clutch basket does not have any stamping contact PM to get the revised clutch basket.

3. With the front cover removed, locate the stamping on the front face of the pulley. The front pulley should have a stamping “2B” as shown below indication the new correct revision. If the front pulley does not have a stamp contact PM for a replacement kit.

4. If the front pulley and clutch basket have been properly identified as the “B” revision parts then no additional service is required. If the front pulley and clutch basket are the un-stamped early versions please contact PM for a primary pulley service kit at 1-800-479-4037.